



## What it is

Digital enhancement suite — raised UV, foil, spot varnish, textures. Short-run, high-registration luxury effects.

## Quick limits

- Coated stocks 135–450 gsm
- Min line ~0.2 mm, font 6 pt+
- Variable height via opacity (up to ~250  $\mu\text{m}$ )
- Registration critical — test

## Do

- Vary opacity for gradients & texture
- Use for personalized / variable data
- Combine effects (foil + raised UV)
- Keep artwork clean & bold

## Don't

- Avoid uncoated without testing
- Don't overload with too many effects
- Don't ignore stacking / transparency order
- Avoid micro-detail & hairlines

Always confirm tolerances with your print provider.